

Český metrologický institut

Notifikovaná osoba č 1383, Okružní 31 638 00 Brno

EC-TYPE EXAMINATION CERTIFICATE

Number: TCM 142/10 - 4737

Issued by:

Český metrologický institut

Okružní 31 638 00 Brno Czech Republic

Notified Body No. 1383

In accordance with:

point 3 of annex 2 to Government Order No. 464/2005 Coll. (annex B of the Directive 2004/22/EC) from 19 October 2005 that lays down technical requirements on measuring instruments and implements in Czech Republic

Directive 2004/22/EC of the European Parliament and of the Council.

Manufacturer: (Applicant)

Ningbo Water Meter Co. LTD. No. 99, Lane 268, Beihai Road

Ningbo 315033

China

In respect of:

water meter - woltman

type: WP-LFC Accuracy class: 2

Temperature class: T30 or T50

Valid until:

29 June 2020

Document number:

0115-CS-A023-10

Description:

Essential characteristics, approved conditions and special conditions, if any, are

described in this certificate. This certificate contains 9 pages.

Date of issue: 30 June 2010

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RNDr. Pavel Klenovský \

Notified Body No.1383

1. Measuring device description

The woltman water meters type WP-LFC are designed to measure, memorise and display the volume at metering conditions of water passing through the measurement transducer in the sense of the Directive of the European Parliament and of the Council no. 2004/22/EC of measuring instruments, as amended.

The water meters type WP-LFC is horizontal Woltman meter. The water meters type WP-LFC consist of a iron, brass or bronze casted body with connecting flanges or groove connection, a interchangeable wet measuring unit with adjusting device and a semi dry mechanical indicating device (Liquid Filled Calculator). There is water meter flange cover connecting by screws and sealed by silicon o-ring on the measuring unit.

The measuring unit consist of a inlet flow straightner with stainless steel shaft with tungsten carbide end, a plastic turbine with two composite axial bearings and two radial sapphire bearings, an outlet flow straightner with stainless steel shaft with tungsten carbide end, a transmission shaft protected by shaft tube, water meter flange cover, an adjusting screw sealed by silicon o-ring with adjusting slide, a semi dry indicating device (Liquid Filled Calculator), a upper glass disc and a brass closing ring with rubber sealing.

The water meters type WP-LFC are equipped with a semi dry (Liquid Filled Calculator) with protected registered drums indicating device formed by numbered rollers with six drums and three rotary pointers.

There is star wheel with six arms which can be used for rapid testing in mechanical indicating device.

The water meters type WP-LFC can be equipped by reed impulse transmitter which can be used for remote reading.

The water meters type WP-LFC shall be installed to operate in horizontal or vertical position with up and down flow direction and with the indicating device positioned at the top or on site.

The water meters typee WP-LFC shall be designate by these trademarks:









Water meters type WP-LFC are manufactured according to assembly drawings of manufacturer No. ZN1.631.090 from 3/2010 for water meters type WP-LFC DN 40 to 50, No. ZN1.631.091 from 3/2010 for water meters type WP-LFC DN 65 to 125, No. ZN1.631.102 from 3/2010 for water meters type WP-LFC DN 150 to 200, No. ZN1.631.103 from 3/2010 for water meters type WP-LFC DN 250 to 350, No. ZN1.631.104 from 3/2010 for water meters type WP-LFC DN 400 to 500.

2. Basic technical data

Basic technical data of water meters type WP-LFC from DN 40 to 125:

40	50	65	80	100	125
≤31.3	≤ 50.0	≤ 78.8	≤ 78.8	≤ 125	≤200
≤25.0 ¹	≤ 40.0 ¹	≤ 63.0 ¹	≤ 63.0 ¹		≤160 ¹
≥ 0.800	≥ 0.800	≥ 1.26	≥ 1.26		<u>≥</u> 3.20
≥ 0.500	≥ 0.500	≥ 0.788			≥ 2.00
					
					······································
2					
± 5 %					
± 2 % for water having a temperature ≤ 30 °C					
MAP 16					
$\Delta P 10$	ΔP 16	ΔP 10	ΔP 10	$\Delta P 10$	$\Delta P 16$
	≤ 31.3 $\leq 25.0^{-1}$ ≥ 0.800 ≥ 0.500 $\leq 50^{-2}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ ≤31.3 $ $ ≤50.0 $ $ ≤78.8 $ $ ≤25.0^{-1} $ $ ≤40.0^{-1} $ $ ≤63.0^{-1} $ $ ≥0.800 $ $ ≥0.800 $ $ ≥0.500 $ $ ≥0.500 $ $ ≥0.788 $ $ ≤50^{-2} $ 1 1 $ £2 $ $ £3 $ % for water having $ £3 $	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

Indicating range [m³]:	999 999					
Resolution of the indicating device [m ³]:	0.0005					
Resolution of the device for the rapid				<u> </u>		
testing [pulse/L]:	0.6429	0.6429	0.342	0.342	0.225	0.18
Flow profile sensitivity classes:	U10 D5					
Orientation limitation:	V and H					
Minimum length L [mm]:	260	200	200	200	250	250
Maximum length L [mm]:	300	335	260	413	483	250
Connection type:	Flange or Groove Connection					
Reed switch power supply $(U_{\text{max}}/$	max. 24 V / 0.01 A					
I_{\max}):						
Reed switch K-faktor [impulse / L]:	0.1, 0.01 and 0.001					

Basic technical data of water meters type WP-LFC from DN 150 to 350:

Nominal diameter (DN) [mm]:	150	200	250	300	350	
Overload flowrate (Q ₄) [m ³ /h]:	≤313	≤ 500	≤ 788	≤ 1250	≤ 1251	
Permanent flowrate (Q ₃) [m ³ /h]:	≤ 250 ¹	≤ 400 ¹	≤ 630 ¹	≤1000 ¹	≤1000 ¹	
Transitional flowrate (Q_2) [m ³ /h]:	≥ 5.00	≥ 8.00	≥ 12.6	≥ 20.0	≥ 20.0	
Minimum flowrate (Q_1) [m ³ /h]:	≥ 3.13	≥ 5.00	≥ 7.88	≥ 12.5	≥ 12.5	
Ratio Q_3/Q_1 :	≤ 80 ²					
Ratio Q_2/Q_1 :		1.6				
Ratio Q_4/Q_3 :			1.25			
Accuracy class:		2				
Maximum permissible error for the			±5%			
lower flowrate zone (MPE _l):						
Maximum permissible error for the	±2%	± 2 % for water having a temperature ≤ 30 °C				
upper flowrate zone (MPE _u):	ſ	± 3 % for water having a temperature > 30 °C				
Temperature class:	T30 and T50					
Water pressure classes:			MAP 16			
Pressure-loss classes:	$\Delta P 10$	$\Delta P 10$	ΔP 10	$\Delta P 10$	ΔP 10	
Indicating range [m ³]:	9 999 999 99 999 999					
Resolution of the indicating device						
[m ³]:	0.0	0.005		0.05		
Resolution of the device for the rapid						
testing [pulse/L]:	0.03789	0.02396	0.0081	0.0066	0.0066	
Flow profile sensitivity classes:	U10 D5					
Orientation limitation:	V and H					
Minimum length L [mm]:	300	350	450	500	500	
Maximum length L [mm]:	560	508	450	500	500	
Connection type:	Flange or Groove Connection					
Reed switch power supply (U_{max} /	max. 24 V / 0.01 A					
I_{\max}):						
Reed switch K-faktor [impulse / L]:	0.01, 0.001 and 0.001, 0.0001 and 0.00		0.00001			
	0.0	001				
1 771 1 60 1 111 1 6 1						

Basic technical data of water meters type WP-LFC from DN 400 to 500:

Nominal diameter (DN) [mm]:	400	500
Overload flowrate (Q ₄) [m ³ /h]:	≤ 2000	≤3125



The value of Q_3 shall be chosen from the R5 line of ISO 3:1973. The ratio Q_3/Q_1 shall be chosen from the R10 line from ISO 3:1973 and this value shall be higher than 10.

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Permanent flowrate (Q ₃) [m ³ /h]:	≤ 1600 ¹	≤ 2500 ¹		
Transitional flowrate (Q ₂) [m ³ /h]:	≥ 32.0	≥ 50.0		
Minimum flowrate (Q ₁) [m ³ /h]:	≥ 20.0	≥ 31.3		
Ratio Q_3/Q_1 :	≤ 80 ²			
Ratio Q_2/Q_1 :	1.6			
Ratio Q_4/Q_3 :	1.25			
Accuracy class:	2			
Maximum permissible error for the	±5%			
lower flowrate zone (MPE _I):				
Maximum permissible error for the	± 2 % for water having a temperature ≤ 30 °C			
upper flowrate zone (MPE _u):	\pm 3 % for water having a temperature > 30 °C			
Temperature class:	T30 and T50			
Water pressure classes:	MAP 16			
Pressure-loss classes:	ΔP 10	ΔΡ 10		
Indicating range [m ³]:	99 999 999			
Resolution of the indicating device				
$[m^3]$:	0.05			
Resolution of the device for the rapid				
testing [pulse/L]:	0.003641	0.002178		
Flow profile sensitivity classes:	U10 D5			
Orientation limitation:	V and H			
Minimum length L [mm]:	500	500		
Maximum length L [mm]:	600	800		
Connection type:	Flange or Groove Connection			
Reed switch power supply (U_{max} /	max. 24 V / 0.01 A			
I_{\max}):				
Reed switch K-faktor [impulse / L]:	0.001, 0.0001 and 0.00001			
1 721	D C 1' CTC C C CC-			

The value of Q_3 shall be chosen from the R5 line of ISO 3:1973.

3. Test

Technical tests of the water meters type WP-LFC were performed in compliance with the International Recommendation OIML R 49 Edition 2006 (E) with conformity to EN 14154-1:2005+A1:2007, Test Report No. 6015-PT-A0040-10 from June 3. 2010.

4. The measuring device data

The water meters type WP-LFC shall be clearly and indelibly marked with the following information:

- The "CE" marking and supplementary metrology marking
- Number of EC-type examination certificate
- Name or trademark of manufacturer
- Year of manufacturer (last two digit) and serial number (as near as possible to the indicating device)
- Measuring device type
- Unit of measurement (m³)
- Accuracy class 2
- Numerical value Q_3 in m^3/h ($Q_3 \times \times$)
- The ratio Q_3 / Q_1 , $(R \times \times)$
- The temperature class (T××)
- The maximum admissible pressure (MAP ××)
- The pressure loss class $(\Delta P \times \times)$
- Classes on sensitivity to irregularities in velocity field (U× D×)
- Orientation limitation (H / V)
- Direction of flow arrow on both sides of the meter body



² The ratio Q_3/Q_1 shall be chosen from the R10 line from ISO 3:1973 and this value shall be higher than 10.

There are additional data required if the water meter is equipped with impulse transmitter:

- Output signals for ancillary devices (type / levels)
- External power supply requirements (voltage frequency)

5. Sealing

The connection of water meter body and water meter flange cover and water meter flange cover and brass closing ring of indicating device and adjusting screw cover if separate has to be sealed. The location of seal is described in Figure 3.



Figure 1: The water meter type WP-LFC – view:





Figure 2: The water meter type WP-LFC DN 50 assembly drawings:

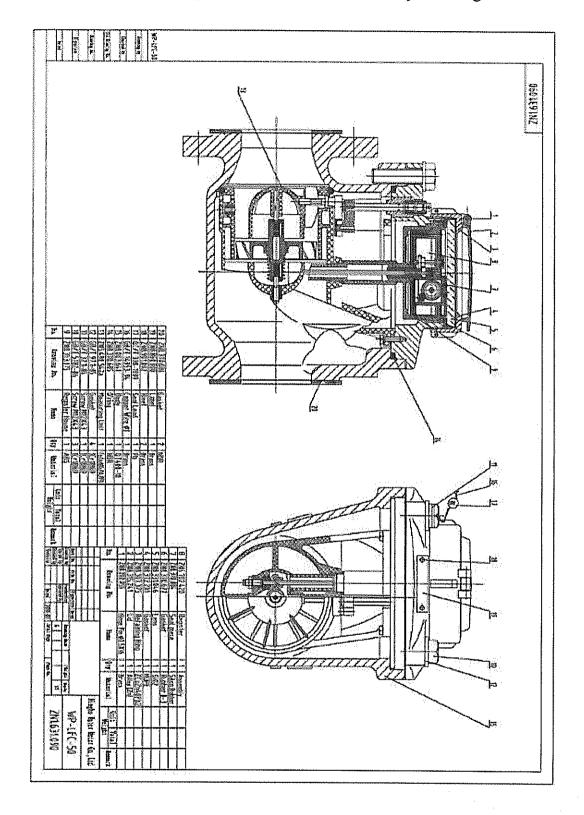
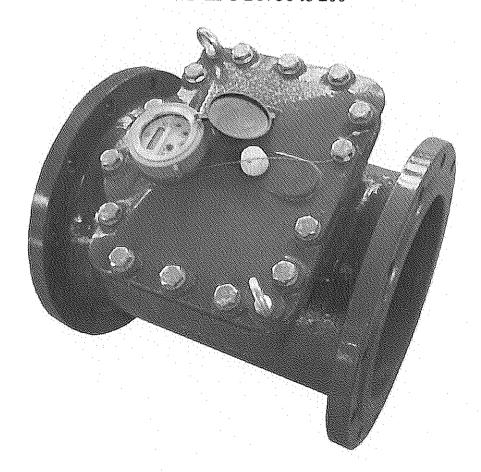




Figure 2: The sealing of the water meter type WP-LFC:



WP-LFC DN 50 to 200



WP-LFC DN 250 to 500



Figure 4: The dial of the water meter type WP-LFC DN 40:

